



GARY MACHINERY LLC

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The **Trim Line**

Cut your off-site coil processing costs



Designed to handle all your small to mid-sized slitting, precision blanking and cut-to-length jobs, IN-HOUSE.

The **Trim Line's** small size takes up little floor space in your plant making it easier to decide where your metal conversions will take place. This economical piece of equipment helps you achieve cost efficiency all around. Not only do you have the convenience of converting materials in-house, the **Trim Line** allows total integration with your existing metal processing systems.

Keep your high quality, efficient coil processing, in-house, The Gary Trim Line:

- Offers your customers faster turn-around
- Eliminates your third party freight cost
- Reduces your waste through better use
- Is quick and easy to install
- Provides flexibility through a variety of material handling options

Specifications that make the Gary **Trim Line**, the manufacturer's choice for in-house processing.

Coil Width	6" – 48"	Line Speed	120 fpm maximum roll speed
Material Type	Grade C Grade D (.012" - .027") Grade E (.012" - .027")	Shear Cuts	30 cuts/min of .048"
Material Thickness012" - .048"	Slit Cut Capacity	5 cuts of .048"
Length Accuracy	± 1/32"	Mode of Operation ...	Single edge operation Feed-to-stop operation (start/stop)
		Electrical	480v / 3 ph / 60hz

The Gary **Trim Line's** Features:

- Hand wheel adjustable entry guide with catenary section for material loop support
- Coil breaker with chain driven pinch rolls
- Electric digital length control measuring system
- Hydraulic cut-off with 4-sided D2 HC-HC cut-off blades
- Slitter with 4" diameter arbors
- Heavy duty structural steel support base that links the entry guide, coil breaker, shear and slitter for quick and accurate installation
- Fully integrated operator control console for complete line operation; all electrical, hydraulic and pneumatic controls supplied
- All components will be individually tested under power in our plant for verification of control functions. All equipment is subject to customer approval prior to shipment



Flip-down tooling set-up scale



Upper & lower guards open for easy access to tooling



Totally self-contained drive & hydraulic unit



Hand wheel adjustable entry guide

Optional Equipment:

- 10K or 20K Uncoiler
- Self-contained Coil cars
- Coil Tippers
- Vinyl applicator roll assembly
- Tension Stand
- Recoiler

